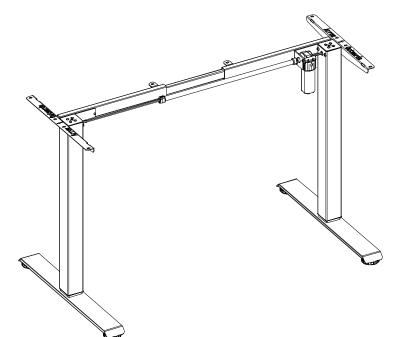
USER MANUAL

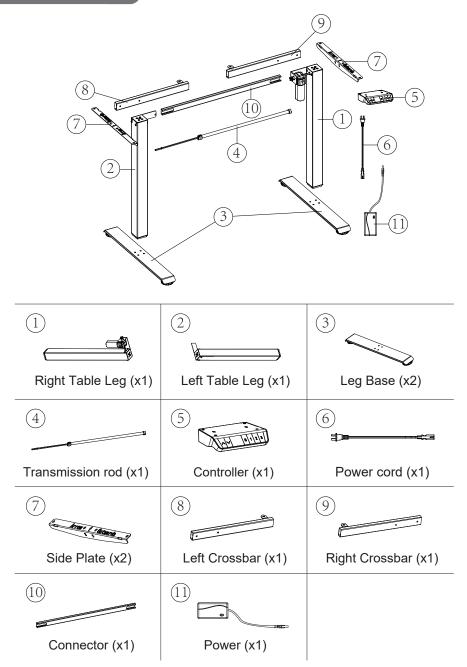
Sit and Stand Desk Assembly Instruction



- 3 Height Position Memory
- Vertical Range: 72-118cm



COMPONENT LIST

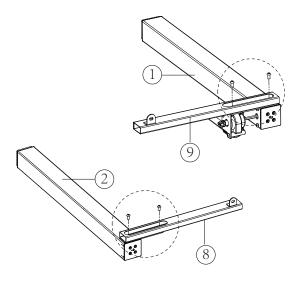


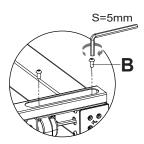
HARDWARE LIST

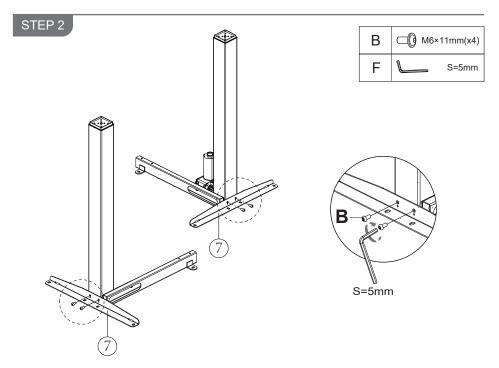
A	В	C@		
Screws M5×15mm (x10)	Screws M6×11mm (x12)	Screws M6×35mm (x8)		
	E	F		
Screws M3.5×19mm(x2)	Allen Key S=2mm (x1)	Allen Key S=5mm (x1)		
G				
Cable Clip (x2)				
SPARE PARTS				
A B M5×15mm (x2) M6×11n	•	D M3.5×19mm (x1)		

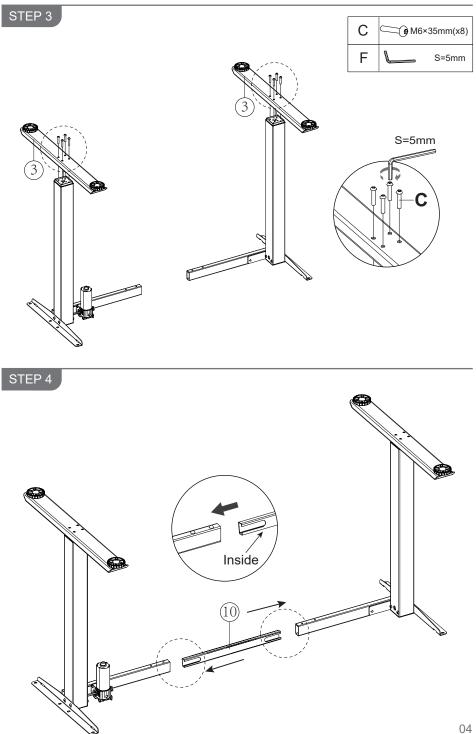
STEP 1

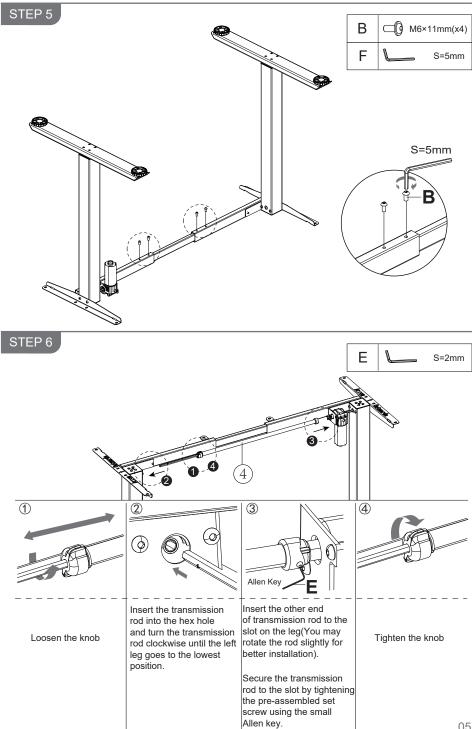


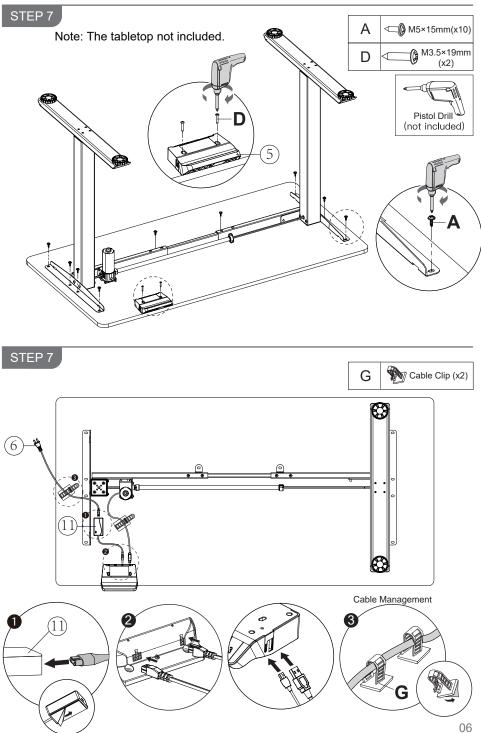




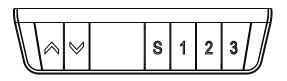








Controller Introduction



Press the button to raise the desk. Releasing the button stops the process. The maximum height of the desk is 118 cm.
Press the button to lower the desk. Releasing the button stops the process. The minimum height of mthe desk is 72 cm.
Short press the button, the display flashes, Press any of memory key to save the height.
Memory button: Press the 1 (2) (3) button and the desk will move to the height that was previously set for the button.

		Protection Mode Error Codes	
Hot	Overheat protection: When the motor operates continuously, it will stop running to prevent damage caused by overheating. Wait for a period of time (15-20minutes) before making any further height adjustments.		
E10	Sensor malfunction warning: Motor safety sensor cannot be detected. Please power off, unplug the cables of the controller, wait for 5 minutes, then plug in the cables and connect the power again, and perform RES settings again.		
E20	Overloading Warning: Over the max of loading weight. Power off, take the things off the desk, power back on, and try again.		
E02	Operation Status Warning: The desk stops moving if vibration, impact, or incline is detected. If this detection is incorrect, follow the reset instructions before continuing use.		
E32	Overvoltage Protection: Input voltage too high. If the correct AC adapter is being used, please power off, unplug the cables of the controller, wait for 5 minutes, then plug in the cables and connect the power again, and perform RES settings again.		
E31	Undervoltage Protection: Input voltage too low. If the correct AC adapter is being used, please power off, unplug the cables of the controller, wait for 5 minutes, then plug in the cables and connect the power again, and perform RES settings again.		
E60	Unequal Leg Height Waming: Check whether all the legs are at the same height. If necessary, adjust it by following the reset instructions.		
	aking ection	It stops and enters the protection state when motor lines or manual control lines are removed or disconnected accidentally. Returns to normal after reconnected.	

Engineering Mode		
ChangeDisplayed	Long press the \blacksquare button, "S"shows and flashes. Press \blacksquare again and the display shows "Un". Press \blacksquare to select. Press 🛛 or 🖬 to switch between 51 "(metric) or $ _{n}$ " (imperial). Press 🗈 to save your choice.	
CollisionForce Detection(CF)	Long press the ≦ button, "S"shows and flashes. Press 🖸 again and the display shows "Un". Press 🖾 or 🖬 to switch to"CF". Press 🗈 to select. Press 🖾 or 🖬 to switch between"OFF",Low(L), Normal (n) or Heavy (H) collision force detection. Press 🗊 to save your choice.	
Change Brightness (br)	Long press the ≦ button, "S"shows and flashes. Press 🖸 again and the display shows "Un" Press 🛯 or 🖬 to switch to "br". Press 🗈 to select. Press 🖉 or 🐱 to switch between Low (L), Normal (n) or High (H) brightness. Press 🗈 to save your choice.	